

OIL SUMP

—To remove and refit 18

OIL PUMP

—Operation 18

—Oil pump intake filter—to clean 18

—To remove 19

—To replace 19

—To check working clearances 20

INLET AND EXHAUST MANIFOLD—To remove and refit 20

COMPRESSION PRESSURES 21

CYLINDER HEAD—VALVE GEAR—AND TOP OVERHAUL

—Valve cover—to remove and refit... .. 22

—Cylinder head—to remove... .. 22

—Decarbonising 24

—Valves—to remove 24

—Examination of valves, valve guides and springs... .. 25

—Valve guides—to renew 25

—Valve seat inserts—to remove 26

 —to replace 26

—Valves—to grind in 26

 —to replace 26

—Cylinder head—to replace... .. 26

—Valve clearances—when to check... .. 28

 —how to check 28

 —to adjust 29

—Retiming camshaft 30

TIMING CHAIN COVER, TIMING WHEELS AND TIMING CHAIN AND CHAIN TENSIONER

—Timing chain cover—to remove 31

—Crankshaft pulley oil seal 31

—Timing chain cover to replace 31

—Timing chain tensioner 31

—Timing chain sprocket on crankshaft 31

CAMSHAFT 32

—Camshaft bearings 32