

Remove 3rd gear and baulk ring (70/71).

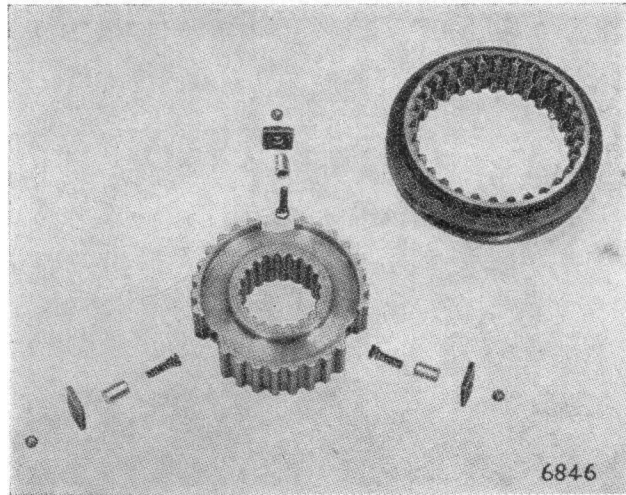
Extract key (59) from keyway in shaft.

Remove 3rd gear bush (72).

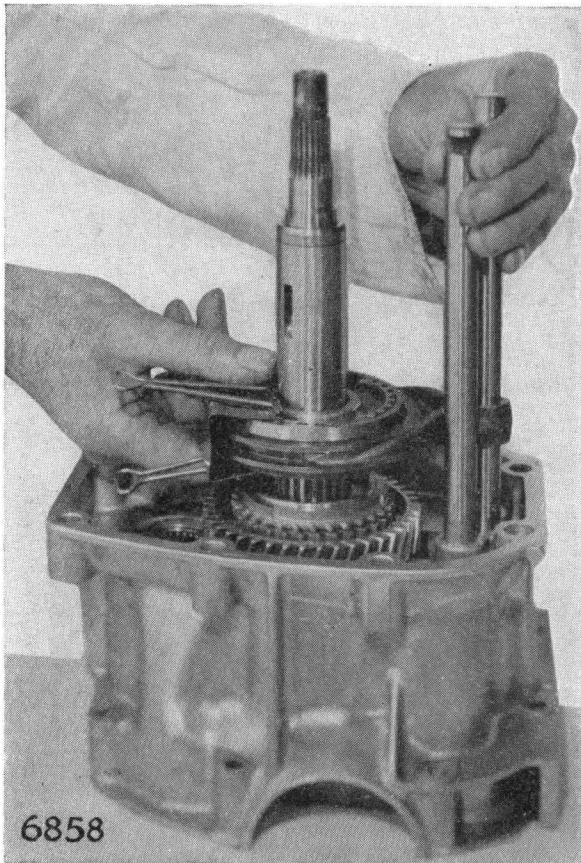
Pull out the two bush holding pins and remove 3rd (selective) washer (69).

Remove 2nd gear, bush and baulk ring (68/67/66).

Fit keepers and remove 1st/2nd hub assembly (65) together with the 1st/2nd selector shaft and fork (80) and reverse shaft (79), as shown in Fig. 19.



**Fig. 20.** Exploded synchro hub



**Fig. 19.** Remove/refit 1st/2nd synchro hub and selector

Remove 2nd (non-selective) washer (64).

Remove 1st gear, baulk ring and bush (61/62/63).

Remove 1st selective washer (60).

Selector forks should not be removed from the selector shafts but must be serviced as a complete assembly.

To dismantle the synchro hub assemblies, cover the assembly with a piece of cloth, and carefully slide off the sliding sleeve. The cloth will prevent the springs, caps, balls and plates from flying out and being lost. (See Fig. 20.)