

Fig. 19. Output piston-operation.

SERVICING

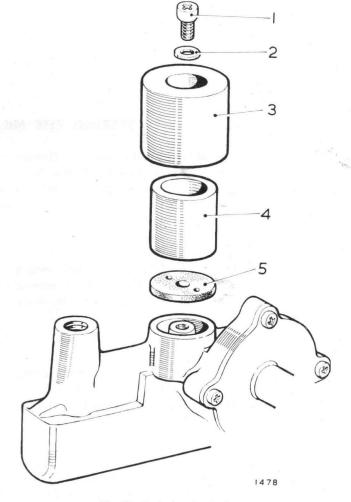
Dismantling the unit is not recommended, and after 40,000 miles (64,000 km) or three years, whichever is reached first, the servo unit and vacuum hose should be renewed.

Two kits are available to service the unit:

- (a) An air filter kit containing a filter element and filter base washer.
- (b) A non-return valve kit containing a non-return valve, grommet and grease.

Replacing the air filter

- (a) Unscrew the setscrew and remove the cover, filter element and filter base washer (Fig. 20).
- (b) Examine the cover and renew if damaged.
- (c) Place the new parts in position and tighten the securing screw.



1. SETSCREW
2. WASHER
3. COVER
4. ELEMENT
5. WASHER

Fig. 20. Replacing the air filter.