## FRONT SIDE-AND-FLASHER LAMPS

Lucas L717 (Fig. 26)

The front side-and-flasher lamps are not interchangeable, one being for left-hand fitting, and the other for right-hand fitting. All four bulbs are the single filament type.

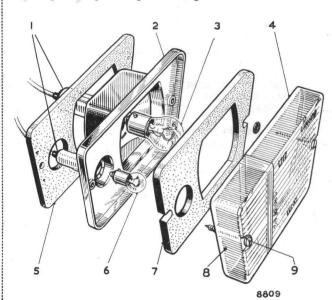
Each lamp has a die-cast metal body on which is mounted a two-piece plastic lens. Compartments are provided in the lamp body for the side and flasher lights, that for the side light containing the lower wattage bulb.

The lens projects to provide effective sideways illumination, the lens piece for the flasher light being coloured amber for most territories, and that for the side light being clear.

## **Bulb renewal**

Remove the two screws securing the lens to the lamp body and withdraw the lens. The bulbs are now accessible and can be removed by a push and anti-clockwise movement. Fit a new bulb or bulbs, ensuring that both are correctly tensioned in their holders.

Refit the two-piece lens and secure with the two fixing screws, correctly locating the foam rubber seal and avoiding overtightening the fixing screws.



- 1. BULB HOLDERS
- 2. DIECAST METAL LAMP BODY
- 3. FLASHER-LIGHT BULB (SINGLE FILAMENT)
- 4. FLASHER-LIGHT LENS PORTION (AMBER)
- . RUBBER MOUNTING GASKET
- 6. SIDE-LIGHT BULB (SINGLE FILAMENT)
- 7. RUBBER LENS SEAL
- 8. SIDE-LIGHT LENS PORTION
  (CLEAR)
- 9. LENS FIXING SCREW

Fig. 26. L717 Side-and-flasher lamp (left hand)

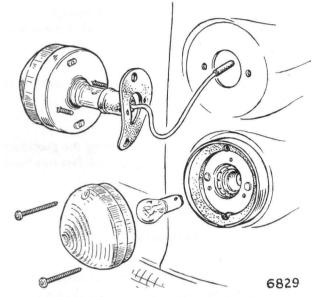


Fig. 27. Exploded view of stop/tail and rear flasher lamps

## STOP/TAIL AND REAR FLASHER LAMPS

(See Fig. 27)

To renew a defective bulb, remove the two screws which retain the amber lens or the red lens.

To detach the lamp unit, remove two nuts at the rear of the lamp (collect the plain and spring washers), disconnect the cable(s) at the snap connector(s) and withdraw the lamp unit.

## REAR NUMBER PLATE LAMP (See Fig. 28)

To gain access to the bulb for renewal, remove the two screws that secure the glass dome and lift it off the sponge rubber seat. After the bulb has been renewed refit the glass dome onto its sponge rubber seat and secure the whole with the two screws.

To detach the lamp body, remove the two nuts and bolts which secure it to the platform mounted on the engine hood; disconnect the red cable at the single snap connector and feed the cable through the grommet lined hole in the structure of the engine hood.

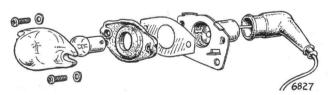


Fig. 28. Rear number plate lamp