

## REAR DOOR

### To remove

This requires the services of two operators, one to assist by holding the door in position during the removal and refitting of the hinge retaining screws.

Any one of three methods can be used according to requirements:—

- (a) *Door only.* Open the door and mark the position of the hinge relative to the door.  
Remove the Phillips screws (A), two on each side, and remove the door.
- (b) *Door and hinge brackets.* Open the door, remove the three retaining screws and nuts (B) on each side of the hinge brackets and remove the door.
- (c) *Door and hinges complete.* Open the door, remove the two nuts located at the rear of the hinge unit (C).  
Remove the two Phillips screws underneath the unit (D).  
Repeat for the opposite side, and remove the door and hinges complete.

### To refit

- (a) Offer up the door, fit the screws (A) to each side, reset the hinges to the original markings and tighten the screws.  
Check the fit and operation of the door.
- (b) Fit the door to the hinges by re-fitting the three screws (B) on each side and just nip the nuts. Do not tighten fully.  
Close the door gently, taking great care not to foul the roof edge with the inner top edge of the door. The screw holes are elongated to enable the door to be adjusted on the hinges until a correct fit in the body aperture is obtained.  
With the assistance of the second operator, hold the door shut in position, then from inside the van tighten the screws fully.  
Check the fit and operation of the door.
- (c) Refitting is a reversal of the removal operations.  
Check the fit and operation of the door.

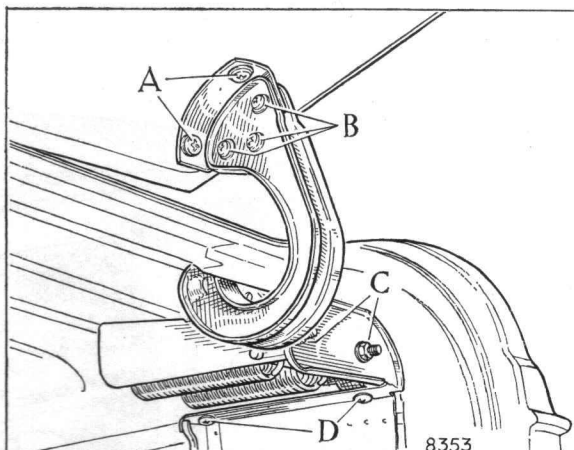


Fig. 26. Rear door hinge assembly

## HINGE UNIT

### To remove

Open the door and remove the two Phillips screws (A). Remove the two nuts located at the rear of the unit (C). Remove the two Phillips screws underneath the unit (D) and withdraw the unit complete.

### To refit

Refitting is the reversal of the removal procedure, but the setting of the door must be checked as given in (b) "Refitting the door".

## REAR DOOR GLASS

### To remove

Remove as an assembly by prising up the inner flange of the weatherstrip. At the moment of release, take care that the glass does not slip out as the weatherstrip is 'butt' jointed half way along the lower edge.

### To refit

Position the rubber weatherstrip in the door aperture with the ends in the centre of the lower edge. Insert the glass in the bottom edge of the rubber and work up the sides simultaneously and then along the top, levering the outside flange over the glass (an assistant is required to hold the glass while doing this). Replace the plastic beading in the weatherstrip groove to provide secure retention of the glass. (Note—no sealing compound is required for this window).