Disconnect upper hose and remove bleed valve.

Disconnect lower hose.

Release control cable at water valve.

Undo water valve union nut, remove the two "Phillips" screws and water valve assembly.

Loosen the hexagon nut on the built-in stud which secures the Polythene air inlet pipe (if fitted) to the bulkhead.

Remove auxiliary instrument panel (if fitted).

Disconnect blower switch (if fitted).

Remove parcel shelf (see Section O).

Loosen the two screws which secure the Polythene air inlet pipe (if fitted) to the bulkhead. (The air inlet pipe is left loose and not removed.)

Certain models will have a continuous air hose fitted between the air box (or blower) and the heater air inlet. This hose may be compressed sufficiently to allow it to be withdrawn from the heater casing.

Remove heater control assembly (IMP).

Remove the control lever knob-screw off.

Remove the control from its mounting bracket—two screws, and withdraw control complete with cable.

Remove mounting bracket and escutcheon—three set screws and three screws.

Remove the three screws with plain washers which secure the demist manifold to the facia stiffener panel. To do this, remove both the crash roll (see Section O) and the instrument panel (see Section N).

Remove three set screws which secure the heater to the bulkhead, remove the heater unit by easing the left-hand side down first and withdraw the heater to the left away from the air inlet pipe.

Refitting is a reversal of the above operations. The air inlet pipe is entered into the heater as it is refitted and the flange is finally tightened after the heater is in position. Offer the heater unit into position with the right-hand side up first.

Set control lever to "HOT" (Red).

Refill the cooling system, bleed and top up with the engine running. (See also Section "A".)

Reconnect battery, start clock (if fitted), warm up engine and check heater operation. Re-bleed if necessary and refit trim.

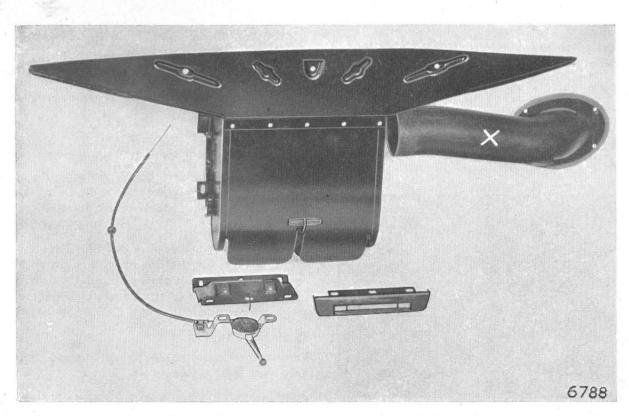


Fig. 4. Heater assembly, control and air inlet pipe "X" (if fitted)