

HELI-COIL SCREW THREAD REPAIR KITS

Special Heli-Coil screw thread repair kits and parts are obtainable from:—

Armstrong Patents Co. Ltd.,
 Eastgate,
 Beverley,
 Yorkshire, England.

COMPREHENSIVE KIT PART NO.	SINGLE SIZE KITS PART NO.	SIZE	TYPE	QUANTITY WITH KIT	INSERTS PART NO.
HISK 1	HISK 2	$\frac{1}{4}$ in. UNC	Standard	12	1185-4CN x $\frac{1}{4}$ in.
	HISK 3	$\frac{1}{2}$ in. UNC	Screwlock	12	3585-4CN x $\frac{1}{2}$ in.
	HISK 4	$\frac{3}{8}$ in. UNC	Screwlock	12	3585-5CN x $\frac{3}{8}$ in.
	HISK 5	$\frac{1}{2}$ in. UNC	Screwlock	12	3585-5CN x $\frac{1}{2}$ in.
	HISK 6	$\frac{5}{8}$ in. UNC	Screwlock	12	3585-5CN x $\frac{5}{8}$ in.
	HISK 7	$\frac{3}{4}$ in. UNC	Standard	36	1185-6C x $\frac{3}{4}$ in.
	HISK 8	$\frac{7}{8}$ in. UNC	Screwlock	12	3585-6CN x $\frac{7}{8}$ in.
	HISK 9	1 in. UNC	Screwlock	12	3585-6CN x 1 in.
	HISK 10	$\frac{1 1}{8}$ in. UNC	Screwlock	12	3585-7CN x $\frac{1 1}{8}$ in.
	HISK 11	1 in. BSP	Standard	12	1325-2CN x 1 in.
	HISK 12	$\frac{1 1}{4}$ in. BSP	Standard	12	1325-6CN x $\frac{1 1}{4}$ in.
	HISK 13	$\frac{1 3}{8}$ in. BSP	Standard	12	1325-8CN x $\frac{1 3}{8}$ in.

All above kits contain the necessary roughing taps, finishing bottoming taps, inserting tools and tang break off tools where applicable.

Screwlock type heli-coils are for use in applications where later removal is not anticipated, i.e., for studs, etc.